

Plas-Fix 60 Thread Rolling Screws For Plastics
Suggested Hole Diameters

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Thread Diameter And Pitch	Torsional Strength (Min)Nm	Suggested Hole Diameter	
		Soft Plastic	Hard Plastic
2 - 28	4	0.079	0.080
4 - 20	13	0.099	0.106
6 - 19	24	0.121	0.128
8 - 16	39	0.147	0.157
10 - 14	56	0.173	0.184

Typical Soft Plastics:

Nylon - Acetal & ABS

Typical Hard Plastics:

Glass Filled Varieties - DMC And In Certain Cases

Phenolics And Simular